United States Environmental Protection Agency Washington, D.C. 20460						
Water Compliance Inspection Report						
Section A: National Data System Coding (i.e., PCS)						
Transaction Code NPDES    WAU 6001480	1 0 0 3 3 0	nspection Type	Inspector Fac Type			
21 4/8/2010	Remarks		66			
Inspection Work Days Facility Self-Monitoring Evaluation Rating 67 2 0 69 70	BI QA 71 72 1	7374 75	eserved 5			
Section B: Facility Data						
Name and Location of Facility Inspected (For industrial users disci- include POTW name and NPDES permit number)	harging to POTW, also	Entry Time/Date	Permit Effective Date			
Udder Pride Dairy LLC		9:20am 3/30/2010 N/A				
8331 Nooksack Road		Exit Time/Date	Permit Expiration Date			
Everson, WA 98247		10:20am 3/30/2010	School Company (Company Company Compan			
Nemo(n) of On City Personantative(n)/Title(n)/Dhone and Fay Nem	10:00000000000000000000000000000000000					
Name(s) of On-Site Representative(s)/Title(s)/Phone and Fax Num Alan Sytsma, owner/operator	Other Facility Data (e.g., SIC NAICS, and other descriptive information)					
(b) (6) (phone)	SIC 0241					
(b) (6) (cell phone)		unpermitted				
Name, Address of Responsible Official/Title/Phone and Fax Numb	er Contacted					
Alan Sytsma, owner/operator 8331 Nooksack Road	LAT N 48-94312					
Everson, WA 98247	✓ Yes □ No	la lache				
(b) (6) (phone) / (b) (6) (cell phone)						
Section C: Areas Evaluated During Inspection (Check only those areas evaluated)						
Permit Self-Monitoring Pr			64			
Records/Reports — Compliance Schedules — Pollution Prevention						
Facility Site Review Laboratory Storm Water  Figure 1/Receiving Waters  Combined Sewer Overflow						
Flow Measurement Sludge Handling/Disposal Sanitary Sewer Overflow						
Section D: Summary of Findings/Comments (Attach additional sheets of narrative and checklists, including Single Event Violation codes, as necessary)						
SEV Codes SEV Description Report to follow						
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	Agency/Office/Phone and Fa	U.S	S. EPA REGION 10			
Name(s) and Signature(s) of Inspector(s)	Agency/Office/Phone and Fa	x Number FFICE OF COL	Date			
Kristin McNeill EPA/OCE (206) 553-62		91	4/2/10			
Dave Terpening	EPA/OCE (206) 553-6905		,			
Signature of Management Q A Reviewer Agency/Office/Phone and Fax Numbers Date / /			Date / /			
John S. 1/11/10						
PA Form 3560-3 (Rev 1-06) Previous editions are obsolete.			nde			

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# NPDES Compliance Inspection Report

Udder Pride Dairy, LLC
Lynden, Washington
March 30, 2010

Prepared by:
Kristin McNeill
Environmental Scientist
U. S. Environmental Protection Agency, Region 10
Office of Compliance and Enforcement
Inspection and Enforcement Management Unit

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## Attachments:

- A. Photograph Documentation
- B. Aerial photo

Unless otherwise noted, all details in this inspection report were obtained from conversations with Alan Sytsma or from observations during the inspection.

## I. Facility Information

Facility Name:

Udder Pride Dairy, LLC

Facility Type:

Dairy (SIC 0241)

**Facility Contact:** 

Alan Sytsma, owner and operator

Facility Address:

8331 Nooksack Road Everson, WA 98247 Whatcom County

Contact Phone Number:

(b) (6)

(cell phone)

GPS location:

Lat: N 48.94312 Long: W 122.32121

### II. Inspection Information

Inspection Date:

March 30, 2010

Arrival Time:

9:20 am

Departure Time:

10:20 am

Weather Conditions:

Cloudy with intermittent rain; approximately 50°

Purpose:

Determination of compliance with the Clean Water Act.

#### III. Permit Information

Udder Pride Dairy does not currently operate under an NPDES permit.

### IV. Owner and Operator Information

This facility is owned and operated by Alan Sytsma.

#### V. Individuals Present

Inspectors affiliated with the U.S. EPA Office of Compliance and Enforcement were Kristin McNeill and Dave Terpening. Also present was Eric Bair, an inspector with the Washington State Department of Agriculture (WSDA).

Facility representative Alan Sytsma was present for the inspection. Alan answered our questions, but was unable to accompany us during the walk-through of his facility.

## VI. Background and Activity

This is a dairy facility that Alan Sytsma has been operating for approximately 9 years, since 2001 (photo 1). Previous to 2001, he operated the dairy with (b) (6) the original owner.

The bulk of the waste generated at this facility is in the areas where animals are confined and where feed is stored. This waste includes manure and urine deposited in the confinement areas, wash water from the milking parlor, and runoff from the silage storage area.

Waste handling at this facility consists of two lagoons and a below-ground storage tank. Liquid waste is contained in the lagoons, which were designed by the National Resources Conservation Service (NRCS) and have a total capacity of 4.3 million gallons. The below-ground storage tank has a capacity of 60,000 gallons. Overall, the facility has a waste storage capacity of approximately 4.4 million gallons.

The inspection of this dairy is part of EPA Region 10's Concentrated Animal Feeding Operation initiative.

## VII. Inspection Entry

This was an unannounced inspection. Dave Terpening, Eric Bair, and I arrived at the facility at 9:20 am on March 30, 2010. Dave Terpening and I presented our credentials to Alan Sytsma and explained the purpose of our visit.

Alan Sytsma did not deny us access to the facility. We were allowed to inspect all areas that we wished to inspect.

## VIII. Inspection Summary

#### A. Chronology

After gaining access to the facility, we began the inspection with a brief opening conference with Alan Sytsma, in which I explained the purpose of the inspection. Following the opening conference, Alan allowed us to do an unaccompanied walk-through of the facility. We walked the perimeter of the dairy production area and inspected the animal confinement pens, solids separator, silage bunkers, the below-ground storage tank, and the lagoons.

After the walk-through we conducted an interview with Alan regarding operations at the facility.

We concluded the inspection with a closing conference with Alan Sytsma in which we discussed observations and areas of concern identified from the inspection. We left the facility at 10:20 am on March 30, 2010.

#### B. Number of Animals

At the time of inspection, Alan Sytsma indicated that he owned approximately 450 milking and dry cows. He also has "a few" heifers on-site, because most are raised off-site. Although not stated by Alan, I observed approximately 40 calves on-site. The dairy's Nutrient Management Plan (NMP) was developed for 372 milking cows, 55 dry cows, and 140 heifers.

C. Length of Animal Confinement

According to Alan Sytsma, all of the animals are confined in pens throughout the year.

D. Presence of Vegetation in Confinement Areas

At this facility, the milking parlor and the barns where animals are fed and maintained had concrete floors. Based on my observation at the time of inspection, the confinement barns and the milking parlor were devoid of vegetation.

E. Feed Storage Area

The feed was stored in bunkers and was covered with either a tarp or a roof (photo 2).

F. Nutrient Management Plan

The facility has implemented an NMP that was certified by the Whatcom Conservation District. The NMP was certified on September 11, 2002, and is kept at the facility map in the NMP was updated by Alan in May 2008.

G. Waste Management Process

Waste from the barns is scraped into the below-ground storage tank using tractors and automatic scrapers and is then pumped to a solids separator (photos 3-6). Liquid waste is routed from the solids separator into the first lagoon (photo 7).

The lagoons are emptied as often as possible, and were most recently emptied in fall 2009.

H. Land Application

Alan Sytsma owns approximately 240 acres and leases approximately 100 acres on which he land applies, for a total of approximately 340 acres available for land application of liquid manure. He uses a splash plate with an aerator for liquid application. Land application occurs approximately 7 times per year (after each grass cutting).

I. Facility Record Keeping and Inspections

The facility maintains records of land applications. The facility also performs periodic inspections to ensure proper operations and maintenance.

J. Receiving Water

The nearest surface water is a drainage ditch that runs through Alan Sytsma's field. The ditch flows into the Sumas River, which flows north into Canada and eventually into the Fraser River.

#### IX. Areas of Concern

We conducted an interview with Alan Sytsma and a walk-through inspection in which we examined the facility, including the confinement areas and waste handling system. At the time of inspection, we did not observe any discharges or areas of concern.

**Report Completion Date:** 

Lead Inspector Signature:

Kristin McNeill (206) 553-6291

4/19/10

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## Attachment A: Photograph Documentation (All photos taken by D. Terpening on March 30, 2010)

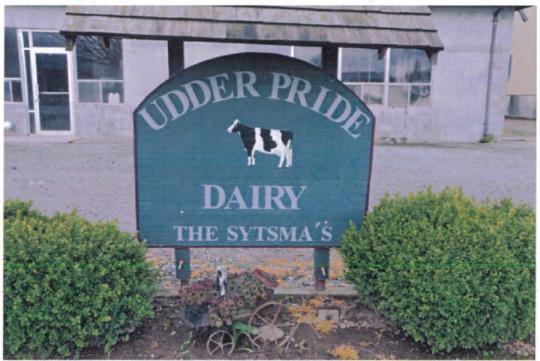


Photo 1. Udder Pride Dairy sign.



Photo 2. Silage storage bunker, covered with a tarp and grass.



Photo 3. Automatic barn scraper.





Photo 5. Below-ground storage tank pump to solids separator.



Photo 6. Solids separator.



Photo 7. Liquid storage lagoon.



Attachment B: Aerial photo (image from Google Earth Pro)

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